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RBEA62309
Job Sheet 202108



Part No: RBEA62309

Job Qty: 1 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 10/25/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	10/25/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-21
							Small Fab - 7		
							Small Fab - 8		
105	Small Fab - 2 - B4B	1 pcs	10/25/19		0.00	2.22	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		GP 19-10-21
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	10/25/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

				QC 5 - 50		
				QC 5 - 30		
				QC 5 - 40		OCT 22 2019 DAS 40
				QC 5 - 61		9-89
				QC 5 - 81		
130 Packaging 3-1 - Stock - B4B 1 pcs	10/25/19	0.00 0.00		Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		DAS 28
				Packaging 3 - 7 - B4B		9-89
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140 QC 21 - FG 1 pcs	10/25/19	0.00 0.00		QC 21 - FG - 21		DAS 21
				QC 21 - FG - 70		9-89
				QC 21 - SA - 53		
Part Op 100 - Issue S/N. No labor cost associated with this operation						
Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per drawing.						
120 - (QC5- Inspect part completeness to step on W/O)						
130 - (Identify as per dwg & Stock Location: _____)						
140 - (QC21- Final Inspection - Work Order Release)						
OCT 23 2019						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750	1 Ea (1 ea)	100-Small Fab - Issue SN	204716
52741761	Polypropylene Vial for Flange Wrench Bolts	48	1 Ea (1 ea) 105-Small Fab - 2 - B4B	170966
7189K31	Cable Ties Black	45	1 Ea (1 ea) 105-Small Fab - 2 - B4B	038430
9052000	10" Mini Bungee Cord	30	4 Ea (4 ea) 105-Small Fab - 2 - B4B	204516
97524A032	Sealing Blind Rivet	40	4 Ea (4 ea) 105-Small Fab - 2 - B4B	5206761
NAS1756-12	Remove Before Flight	25	1 Ea (1 ea) 105-Small Fab - 2 - B4B	200859
RB41011	Dart Tooling Placard, Aluminum	140E	1 pcs (1 ea) 105-Small Fab - 2 - B4B	2021640
RBE-350DAMPER	Damper Spanner Wrench	144A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	177621
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	144A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	187210
RBE-350INCLINOMETER	Inclinometer	143F	1 Ea (1 ea) 105-Small Fab - 2 - B4B	191317
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	97F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	201726
RBE-350TEMP	Temperature Probe	144A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	186244
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	189200
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	184802
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	184770
RBE350A93-3300-20	Tail Rotor Hub Socket	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	167961
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	143F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	185477
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	186477
RBE350A93-3305-20-1	Tail Gearbox Wrench	143F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	172280
RBE350A93-3307-00	Tail Gearbox Seal Extractor	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	224442
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	718873
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	168539
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	172722
RBE350A93-3400-00	Drive Shaft Thimble	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	115898
RBE350A93-3500-00	Bearing Extractor	143B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	186607
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	184069
RBE350A94-2704-00	Pedals Locking Tool	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	186633
RBE350A94-2706-00	Rigging Pin Set	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	197035
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	181951
RBE350A94-3301-00	Tail Rotor Accelerator Support	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	19261
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	157817
RBE350A94-3700-B	Swashplate Immobilizing Tool, Short Brace Assembly	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	214008
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	217121
RBE350A94-3701-00	M/R Rigging Tool	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	196837
RBE350A94-5201-20	Cartridge, Dummy, Fuel	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	189179
RBE703A94-1130-01-01	Immobilizing Clip Assembly	133	1 pcs (1 ea) 105-Small Fab - 2 - B4B	219429
RBE703A94-1130-01-23	Deflection Clip Assembly	133	1 pcs (1 ea) 105-Small Fab - 2 - B4B	199031
RBE703A95-0505-00-15	TGB Drain Tube Quill Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	187513
RBE703A95-0508-00-15	MGB Drain Tube Quill Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	191040
RBE703A95-0508-00-17	MGB Drain Tube Hose Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	197053
RBE703A95-0520-01-17	Engine & Hydraulic Drain Tube Quill Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	192352
RBE703A95-0520-01-19	Engine & Hydraulic Drain Tube Hose Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	194491
RBEA62309-2	Bottom Cushion use in case APP-1750-E	1	1 Ea (1 ea) 105-Small Fab - 2 - B4B	204717
RBEA62309-3	Stiffener Assembly	212	1 pcs (1 ea) 105-Small Fab - 2 - B4B	189245
RBEA62309-6	Top Cushion use in case APP-1750-E	1	1 Ea (1 ea) 105-Small Fab - 2 - B4B	204718
RBEA62309-7	Top Foam Cushion use in case APP-1750-E	1	1 Ea (1 ea) 105-Small Fab - 2 - B4B	204719
RBEA62309-8	Top Shelf Placard	135	1 pcs (1 ea) 105-Small Fab - 2 - B4B	196644
RBEA62309-9	Bottom Shelf Placard	135	1 pcs (1 ea) 105-Small Fab - 2 - B4B	187485
RBEA62310	AS350/355 Engine Strut	143F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	199151
RBT18025-13	Linear Scale (50 lbs)	144A	1 Ea (1 ea) 105-Small Fab - 2 - B4B	123427
RBW109-3101-58-1-1	Hammer, Steel	102	1 pcs (1 ea) 105-Small Fab - 2 - B4B	19790
RBW109-3101-58-2-1	Hammer, Aluminum	102	1 pcs (1 ea) 105-Small Fab - 2 - B4B	197081

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN 105-Small Fab - 2 - B4B	APP-1750-E	1	6	0
	5274T761	1	6	0
	7189K31	1	741	0
	9052000	4	35	0
	97524A032	4	737	0
	NAS1756-12	1	283	0
	RB41011	1	180	0
	RBE-350DAMPER	1	6	0
	RBE-350HYD	1	6	0
	RBE-350INCLINOMETER	1	8	0
	RBE-350TDRS	1	22	0
	RBE-350TEMP	1	22	0
	RBE350A93-3200-20-1	1	6	0
	RBE350A93-3205-00E	1	7	0
	RBE350A93-3205-00T	1	9	0
	RBE350A93-3300-20	1	4	0
	RBE350A93-3302-02	1	7	0
	RBE350A93-3303-02	1	3	0
	RBE350A93-3305-20-1	1	12	0
	RBE350A93-3307-00	1	16	0
	RBE350A93-3312-03	1	13	0
	RBE350A93-3316-20-1	1	21	0
	RBE350A93-3317-20	1	24	0
	RBE350A93-3400-00	1	23	0
	RBE350A93-3500-00	1	13	0
	RBE350A93-3501-20	1	14	0
	RBE350A94-2704-00	1	9	0
	RBE350A94-2706-00	1	7	0
	RBE350A94-2708-01	1	5	0
	RBE350A94-3301-00	1	23	0
	RBE350A94-3700-A	1	1	0
	RBE350A94-3700-B	1	9	0
	RBE350A94-3700-C	1	3	0
	RBE350A94-3701-00	1	2	0
	RBE350A94-5201-20	1	28	0
	RBE703A94-1130-01-01	1	19	0
	RBE703A94-1130-01-23	1	7	0
	RBE703A95-0505-00-15	1	22	0
	RBE703A95-0508-00-15	1	12	0
	RBE703A95-0508-00-17	1	20	0
	RBE703A95-0520-01-17	1	11	0
	RBE703A95-0520-01-19	1	24	0
	RBEA62309-2	1	6	0
	RBEA62309-3	1	21	0
	RBEA62309-6	1	6	0
	RBEA62309-7	1	6	0
	RBEA62309-8	1	17	0
	RBEA62309-9	1	23	0
	RBEA62310	1	9	0
	RBT18025-13	1	9	0
	RBW109-3101-58-1-1	1	20	0
	RBW109-3101-58-2-1	1	14	0

Part Specifications

Specifications could not be found.